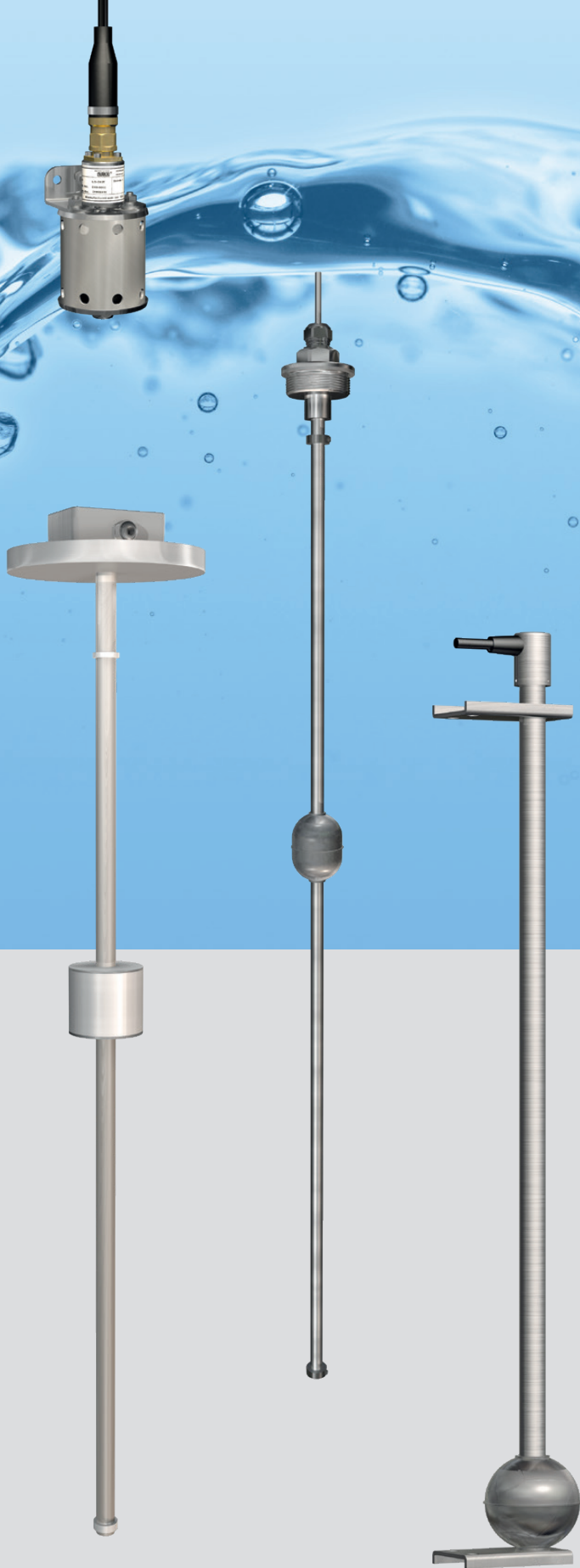




Level Measurement

Tank Level Instruments



Member of the  Group

TLI Industry

In mechanical and plant engineering, WEKA can fully exploit its many years of expert experience in the field of level measurement. Professional, high-quality and durable products are appreciated by all customers.

General requirements

There is a wide range of level measurement applications in mechanical and plant engineering. Here, the versatile range of WEKA products can be used.

Whether basic requirements for elementary level measurement in general industry applications or up to highly specialised applications in the high-pressure and high-temperature range, WEKA is ready to provide customer-specific solutions. The close relationships with our customers make an important contribution to finding the perfect solution which is desired for the respective process.



Typical applications

- Pulp and paper industry
- Steel rolling mills and foundries
- Dyeworks in the textile industry
- Packaging industry
- Heating, ventilation and air-conditioning
- Incinerating plants
- Refrigeration plants
- Filter plants
- Automotive industry
- Lubrication units in general mechanical engineering
- Boiler engineering
- Tank farms

TLI Marine

The shipbuilding industry is the most traditional area in which level measurement instruments are applied. For decades, WEKA has supplied these customers, providing its expertise with simple and high-quality instruments.

General requirements

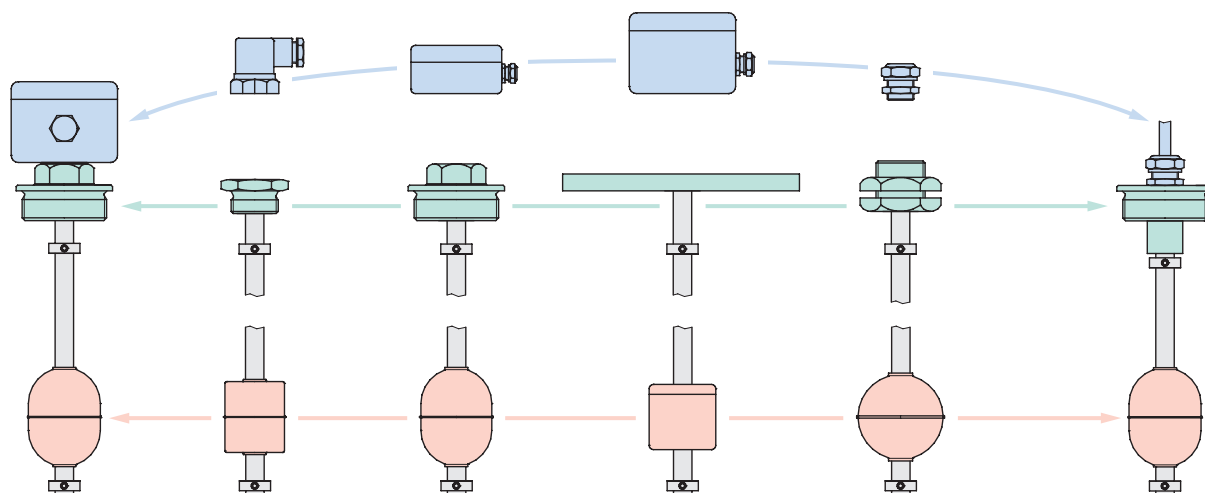
For decades, the traditional shipbuilding industry has been using level measurement instruments for the wide variety of operating liquids aboard. The price pressure is immense for building companies. WEKA offers very efficient and favourable level measurement versions in its versatile range of products.

For FPSO (Floating Production Storage and Offloading Unit) ships with completely installed movable drilling towers, storage and transfer stations, specialised applications in the high-pressure and high-temperature range are also used in many cases. WEKA is ready to provide customer-specific solutions.

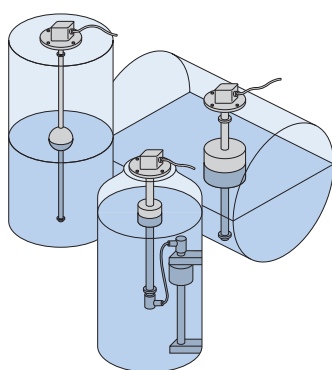


Typical applications

- Freshwater
- Wastewater
- Fuel
- Lubrication
- Incinerating plants
- Boiler engineering
- Tank farms



Technical Data	Type XM-/XT-800E	Type XM-/XT-825E	Type XT-800R
Resolution	5 mm	2.5 mm	5 mm
Tube size	OD 13 mm	OD 13 mm	OD 13 mm
Max. length	3 m	1.5 m	3 m
Material	316/316L	316/316L	316/316L
Special features			



1 WEKA TLIs can be mounted in various ways

● WEKA TLI: Tank Level Instruments

WEKA TLIs optimally complement the range of WEKA VLIs (Visual Level Indicators). Wherever physical conditions prevent a bypass type level measuring installation, a WEKA TLI product would be the preferred alternative. The TLI sensor is installed directly on the tank, and provides a reliable level measurement signal output that can be fed to a remote indicator or control system. A wide choice of standard accessories and fittings allow TLI sensors to be configured to meet virtually any tank level measurement requirement. **2** These sensors can even be installed at the bottom of tanks, oriented vertically upwards.

● Float technology

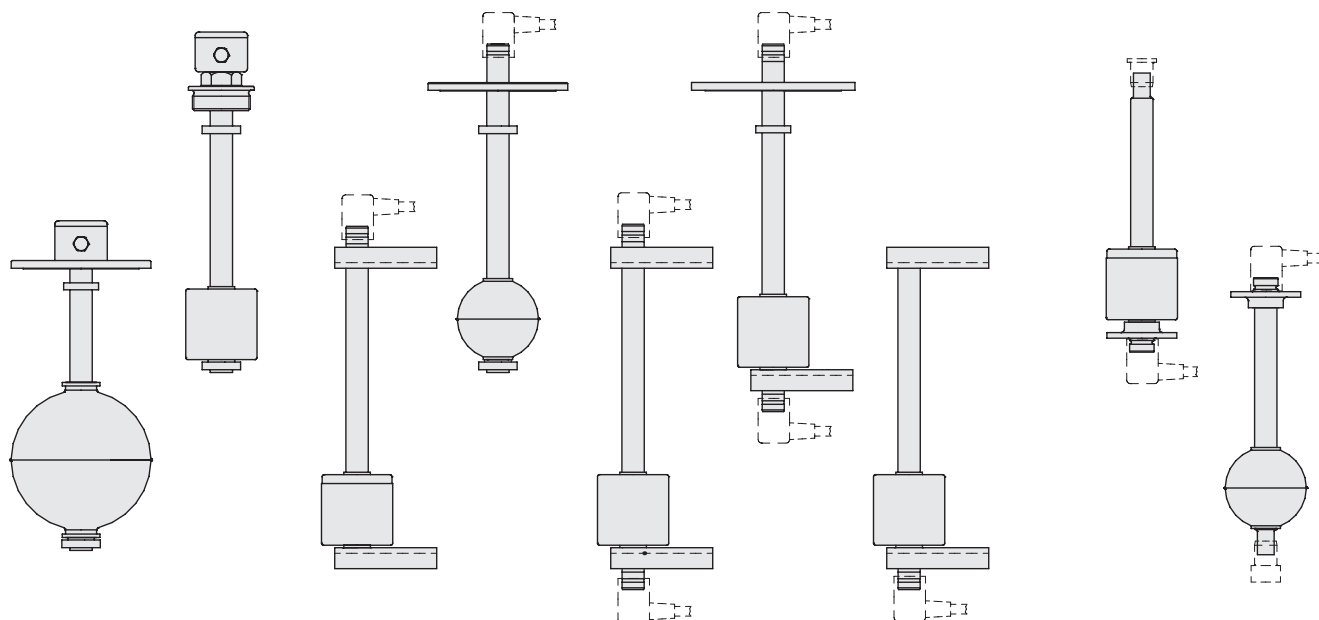
TLIs take advantage of the proven highly reliable float technology providing extremely accurate liquid level sensing under almost all operating conditions.

Advantage 1: Floats follow the true liquid surface, rather than extrapolate results from indirect indications such as pressure sensing or echo location. They

operate flawlessly in tanks with curved walls **2** or other shapes without clear vertical access, where other liquid level technologies may be unable to function properly.

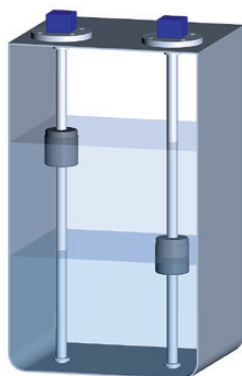
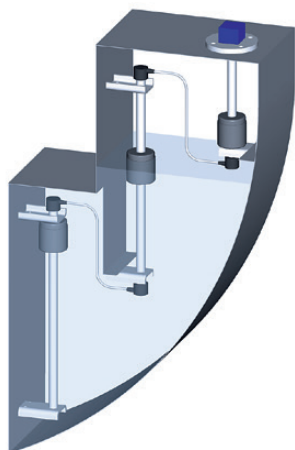
Advantage 2: Floats feature the unique capability to monitor liquid interface levels in virtually any tank size or shape **3**. Any two liquids with differing densities ($> 0.1 \text{ g/m}^3$) contained together (oil and water etc.), WEKA float type sensors keep operators aware of the interface level position. The principle of measurement with WEKA TLI sensors effectively eliminate the problems that foam and waves cause with other types of level sensors.

Advantage 3: Floats and the magnetically actuated reed switch counterparts are accurate and repeatable. Measurement accuracy of other technologies can be influenced by changes in pressure or temperature and often require complex expensive electronics and continual adjustment on recalibration.



Technical Data	Type XM-/XT-36000E	Type XM-/XT-140000E	Type XM-/XT-140000EN
Resolution	12.7 mm	5 mm	5 mm
Tube size	OD 32 mm	OD 32 mm	OD 32 mm
Max. length	5 m per sensor	5 m per sensor	5 m per sensor
Material	stainless steel	stainless steel	stainless steel
Special features		low stray field, shock-resistant up to 400 g	deadline minimised, low stray field, shock-resistant up to 400 g

2 Combination of several TLIs



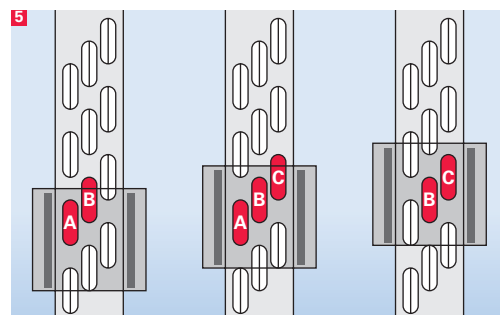
3 Liquid level measurement in tanks with interface levels

Operating Principle 4

The level sensors are vertically mounted in the tank and cable connected to a remote receiver. A voltage divider extends over the full distance within the sealed transmitter stem, with magnetic reed switches tapped in at regular intervals. As the float moves with liquid level changes, it magnetically closes a series of reed switches in sequence, thus varying the tapped-off portion of the voltage divider. WEKA TLI sensors are completely electronic; the float is the only moving part. The float is designed in a way so that its movement results in a self cleaning action. Therefore these sensors require very little maintenance.

Voltage Divider Ensures Consistent Accuracy 5

The WEKA voltage divider uses a cascade series of reed switches and resistors tapped in a 2-3-2 sequence producing a voltage signal which is directly proportional to the liquid level and assures high repeatability.



For each float travel the distance between the reeds will be shown as voltage difference by the output device. Inaccuracies are limited to this distance plus the tolerance of the output device and circuit. This, in combination with the rugged design of the sensors, makes the measuring principle the first choice for the toughest Navy applications for surface or submarine vessels.

Voltage (XM) or current (XT) output what's the difference?

All XM sensors work on the voltage divider principle 4. Voltage output between 0 V and the supply voltage is proportional to the liquid level. The XT versions operate the same as the XM but have an integrated 4...20 mA signal converter.



XM-55000E (ROLI)

Flexible, coiled sensor with 12.7 mm resolution, to be inserted on site in a prefabricated, non-magnetic pipe (Ø 32 mm or Ø 42 mm). Ideal for liquid level (interface) measurement in deep tanks, up to 25 m. Choice of materials for «engineered» corrosion resistance.



Signal Conditioners

MU-10, MU-80, MU-80-Ex, ... These signal conditioners convert the passive voltage signal (XM sensors) into a standardized, impressed 4...20 mA signal in 2-wire technology (XT sensors). The selection of conditioner depends on the planned service, i.e. shock-tested (proven) or intrinsically safe areas.



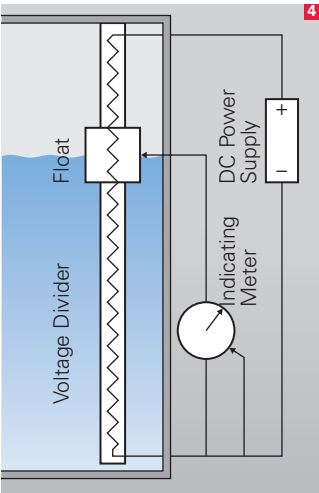
Individual Solutions

For special applications we offer individual solutions in the area of mounting and electrical output, i.e. for railways (picture) with extended internal resistance values, plug connectors with higher enclosure and mounting elements according to customer requirements.



LS-240E

Compactly sized, slosh shielded level switch with one or two switch points for bilge alarm applications or other harsh environments. Bracket or flange mounting, with fixed or plugged cable connection. Also low-stray-field versions are available.



The voltage divider principle allows a simple adaptation to the input voltage

● **Conformance To European Directives**

WEKA level sensors are precision-fabricated by qualified and highly experienced welders using carefully supervised methods. This guarantees that the TLI sensor stem tube and its process connection segment form a truly integral sealed assembly that meets Directive PED. Therefore it can be treated as a flanged component without the need for further certification. WEKA TLI level sensors are also conform to Directive ATEX relating to explosion protection, and therefore provide the additional advantage of zone separation in hazardous areas. Since conformity assessments for individual products are frequently modified and extended, please verify the current status of these from the latest edition of the relevant WEKA product data sheet.

● **Applications**

WEKA doesn't limit you with the standard designs cataloged here. Our experienced engineering staff will customize Tank Level Instruments to meet your specific requirements. If you do not find an answer for your application like e.g. integrated temperature sensors, explosion protection, slosh tubes, special connections, mounting elements or special materials, please contact your local representative or visit our website under www.weka-ag.ch. WEKA has accumulated considerable application know-how that is available to our customers for special applications and tailor made solutions. We have many years of experience with standards and specifications in most application areas such as chemical process industries, railways, and automotive vehicles and others.

Valves and Cryogenic Components

Control and shut-off valves
Check valves
Safety valves
Transfer line couplings
Flow meters
Ejectors



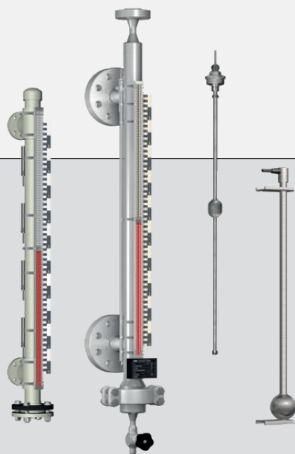
✓
Certified according
ISO 9001

✓
Certified according
PED

✓
Certified according
ATEX/IECEX

Level Measurement

Bypass Visual Level Indicators
Top of Tank Visual Level Indicators
In-Tank Tank Level Indicators



Services

Engineering, development and project management
Service and Support



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